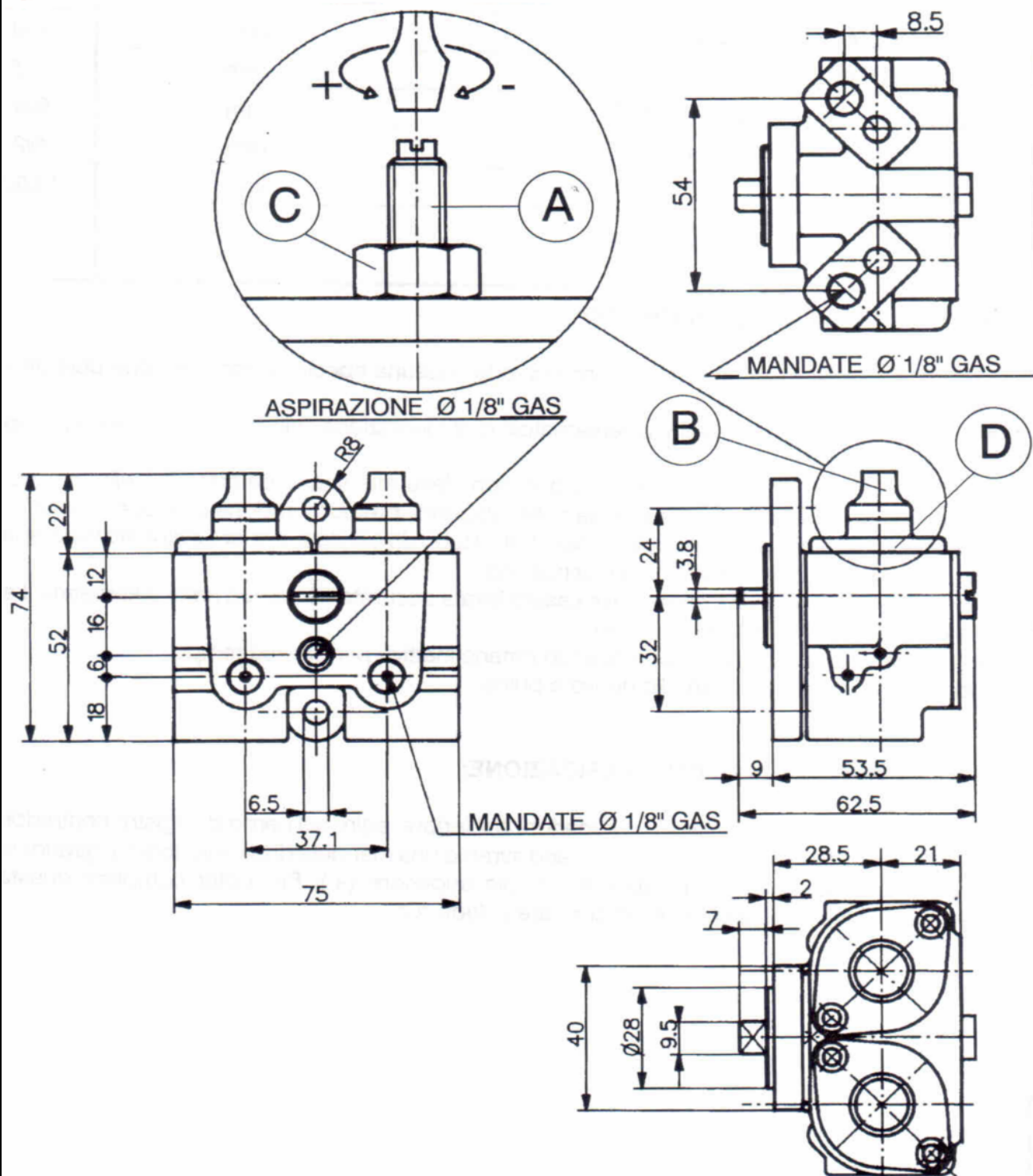


Via G. Pastore,11 43058 SORBOLO (PR) - ITALIA

AUTOMATIC LUBRICATING PUMP AT 4 DELIVERIES



RIVIAL

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TECHNICAL DATA AND INSTRUCTIONS

Total capacity	g/h	0-720
Max rev.	n/min	2000
Ratio	R	33:1
Deliveries	N°	4
Max pressure	bar	2,5
Max suction height	mm	250
Piston diam.	mm	7,17
Suction hole diam.	mm	6x4
Delivery hole diam.	mm	4x2
Weight	kg	1,050
Delivery hole	/	1/8" G
Suction hole	/	1/8" G

HOW TO USE IT

The automatic lubrication pump doesn't require any special maintenance during operation. Always make sure to have oil into the machine feed tank and at least every 5-6 months check lubricating oil/grease level into the pump tank under the cover; if required add oil/grease without completely fill the tank.

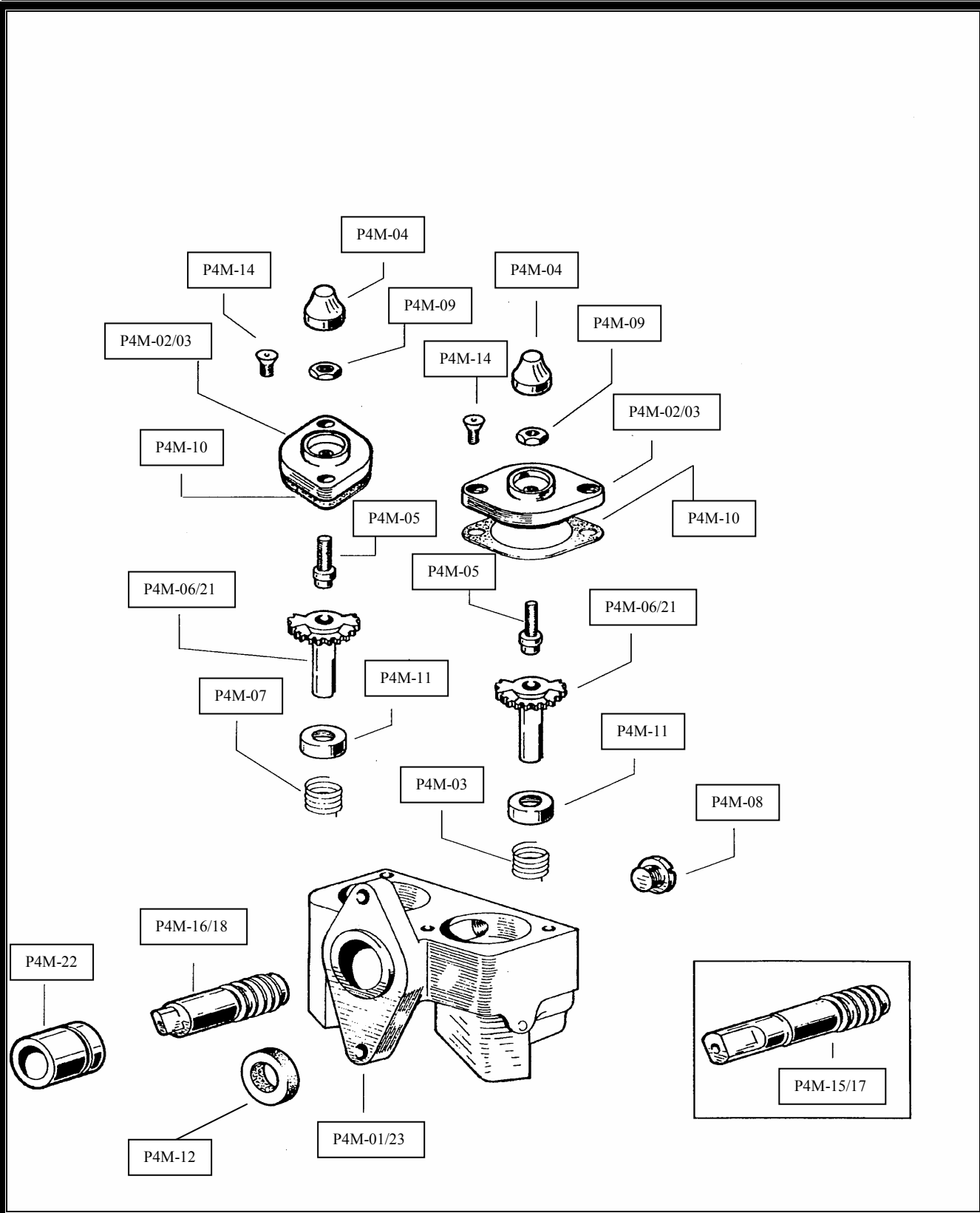
LUBRICATING FLOW CONTROL

In case you need a lower or higher oil delivery, operate the register pin. Turn clockwise to have a lower oil delivery (-); turn anticlockwise to have a higher oil delivery (+).

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SPARE PARTS LUBRICATING PUMP AT 4 DELIVERIES



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SPARE PARTS LUBRICATING PUMP AT 4 DELIVERIES

ART.	DESIGN	PRODUCT DESCRIPTION	PCS.
P4M-01	1001/M	A.L. 4 DELIVERIES PUMP CASE	1
P4M-02	1623DX	PUMP COVER- RIGHT	2
P4M-03	1625SX	PUMP COVER -LEFT	2
P4M-04	1632	REGISTER PIN COVER	2
P4M-05	1605	REGISTER PIN	2
P4M-06	1607DX	TIMING GEAR 2 DELIVERIES RIGHT	2
P4M-07	1602	SPRING	2
P4M-08	1616	BACK PLUG	1
P4M-09	1610	NUT	2
P4M-10	1608	PUMP COVER GASKET	2
P4M-11	1612	SPRING SUPPORT	2
P4M-12	1613	OIL SEAL UNIT	1
P4M-14	1614	SCREW M4X0,7	4
P4M-15	1620DX	LONG TIMING SHAFT - RIGHT	1
P4M-16	1619DX	SHORT TIMING SHAFT- RIGHT	1
P4M-17	1620SX	LONG TIMING SHAFT - LEFT	1
P4M-18	1619SX	SHORT TIMING SHAFT - LEFT	1
P4M-21	1607SX	TIMING GEAR 2 DELIVERIES - LEFT	2
P4M-22	1615	BUSHING	1
P4M-23	1001/J	A.L. 4 DELIVERIES PUMP CASE	1